



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2444

Job Sheet 179139



Part No: D2444

Job Qty: 8 ea

Part Name: Pip Pin Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP: C 03.04.04 Reformat; Incorporated D2690-X KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		7/6/18	0.00	0.00	Start Up Small Fab		Smb
100	Small Fab	8 pcs		7/6/18	0.00	0.23	Small Fab		Smb
110	QC	8 pcs		7/6/18	0.00	0.00	QC5		38
120	Packaging	8 pcs		7/6/18	0.00	0.00	Packaging3		SP18-6-27 GA127
130	QC21-SA	8 Ea		7/6/18	0.00	0.00	QC21		DAS

Part Op 100 - Assemble D2444 as per Dwg D2444 Identify as D2444
Descriptions: 120 - LOCATION : GA

21
9-30

JUN 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
BLRS-002	Quick Release Pin (3/16" X 1.5")	8 pcs (1 ea)	90-Start up Operation	5011253 X4 5021436 X1
D2690-6	Lanyard	8 Ea (1 ea)	90-Start up Operation	5077936

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	BLRS-002	8	42	0
	D2690-6	8	19	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube</td><td style="width:15%;">Cross tube</td><td style="width:15%;">Water Jet</td><td style="width:15%;">Engineering</td></tr> <tr> <td>Machining</td><td>Small Fab</td><td>Prod. Eng. Coord.</td><td>Quality</td></tr> <tr> <td>Thermoforming</td><td>Finishing</td><td>Rec/Store/Packaging</td><td>Other</td></tr> <tr> <td>Large Fab</td><td>Composite</td><td>Supplier</td><td></td></tr> </table>						Skid-tube	Cross tube	Water Jet	Engineering	Machining	Small Fab	Prod. Eng. Coord.	Quality	Thermoforming	Finishing	Rec/Store/Packaging	Other	Large Fab	Composite	Supplier																														
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Description Work Order								Completed By																																														
DART Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S081729 Part: D2444 Job No: 179139 Serial No/Batch: S081729 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 08/18/18								Lead hand / Supervisor Approval Verification																																														
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